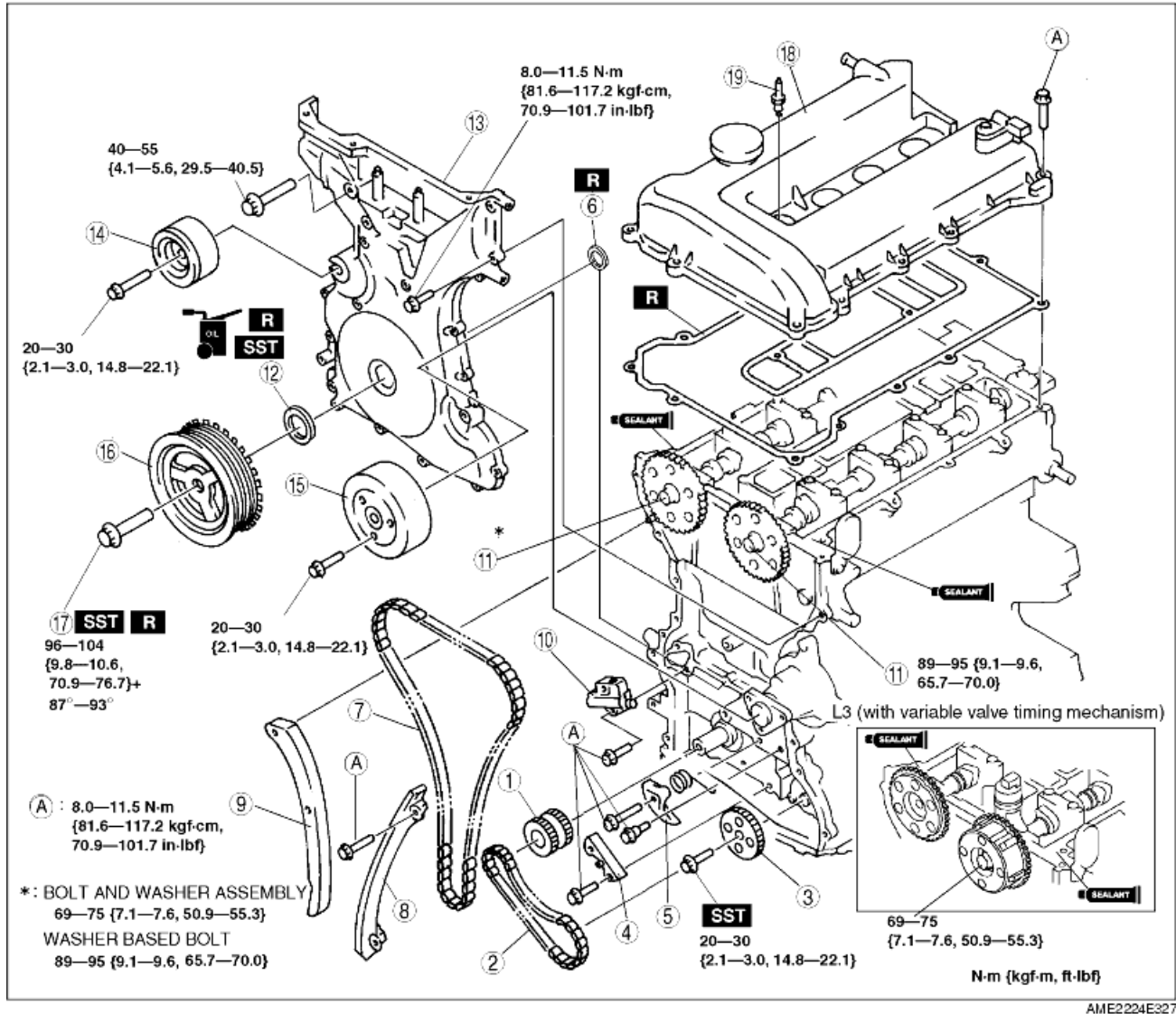


TIMING CHAIN ASSEMBLY

A6E242402000E13

1. Assemble in the order indicated in the table.

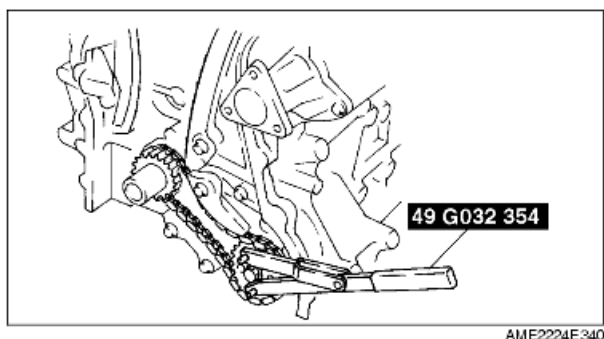


1	Crankshaft sprocket
2	Oil pump chain
3	Oil pump sprocket
3	(See Oil Pump Sprocket Assembly Note)
4	Oil pump chain guide
5	Oil pump chain tensioner
6	Seal (L3 (with variable valve timing mechanism))
7	Timing chain
7	(See Timing Chain Assembly Note)
8	Chain guide
9	Tensioner arm
10	Chain tensioner
11	Camshaft sprocket, Variable Valve Timing Actuator (L3 (with variable valve timing mechanism))
11	(See Camshaft Sprocket, Variable Valve Timing Actuator (L3 (with variable valve timing mechanism)) Assembly Note)

12	Front oil seal (See Front Oil Seal Assembly Note)
13	Engine front cover (See Engine Front Cover Assembly Note)
14	Drive belt idler pulley
15	Water pump pulley
16	Crankshaft pulley
17	Crankshaft pulley lock bolt (See Crankshaft Pulley Lock Bolt Assembly Note)
18	Cylinder head cover (See Cylinder Head Cover Assembly Note)
19	Spark plug

Oil Pump Sprocket Assembly Note

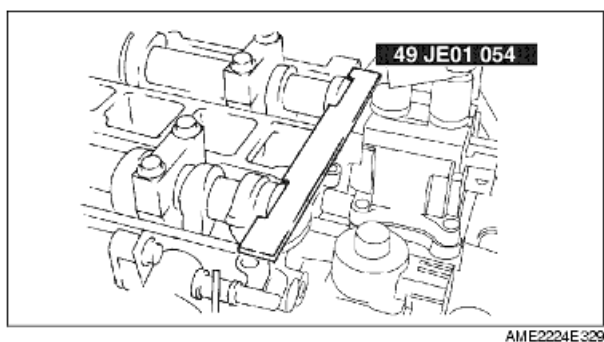
1. Hold the oil pump sprocket using the **SST**.



Timing Chain Assembly Note

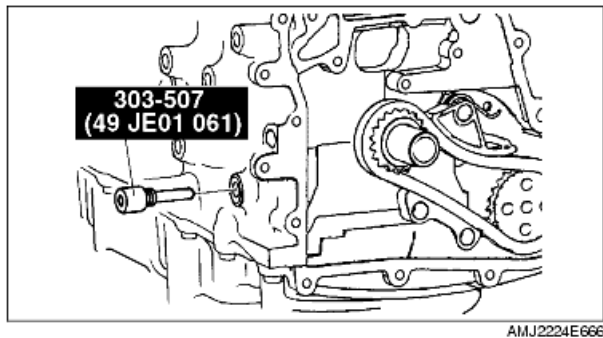
1. Install the **SST** to the camshaft, then align the No. 1 camshaft position with the TDC.

Europe

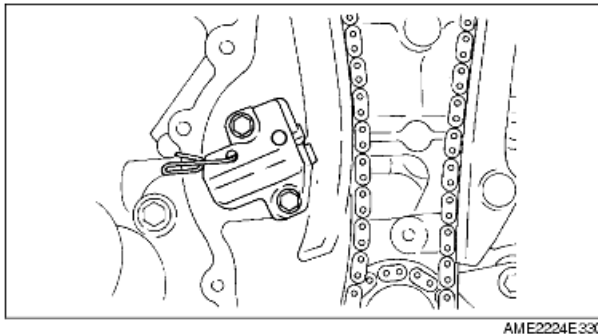


Except Europe

2. Remove the cylinder block lower blind plug.
3. Install the **SST** as shown.



4. Turn the crankshaft clockwise so that the crankshaft is in the No.1 cylinder TDC position.
5. Install the timing chain.
6. Install the chain tensioner and remove the retaining wire.



Camshaft Sprocket, Variable Valve Timing Actuator (L3 (with variable valve timing mechanism)) Assembly Note

1. Hold the camshaft using a suitable wrench on the cast hexagon as shown.
2. Tighten the camshaft sprocket lock bolt.

L8, LF, L3

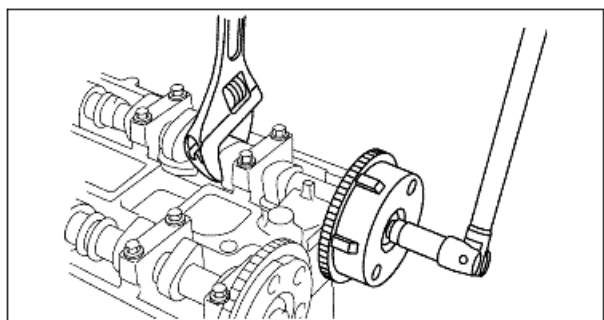
N·m {kgf·m, ft·lbf}

Camshaft sprocket	Bolt type	Tightening torque
IN side	Washer based bolt	89-95 {9.1-9.6, 65.7-70.0}
EX side	Bolt and washer assembly	69-75 {7.1-7.6, 50.9-55.3}
	Washer based bolt	89-95 {9.1-9.6, 65.7-70.0}

L3 (with variable valve timing mechanism)

N·m {kgf·m, ft·lbf}

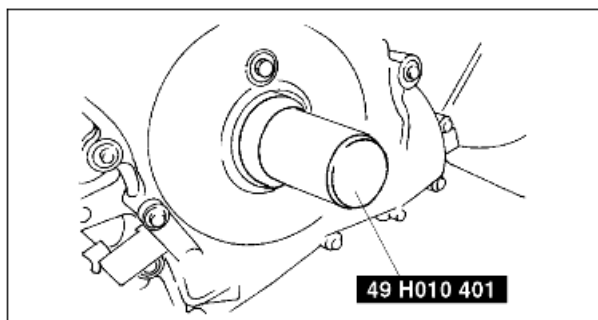
Camshaft sprocket	Bolt type	Tightening torque
IN side	Washer based bolt	69-75 {7.1-7.6, 50.9-55.3}
EX side	Bolt and washer assembly	69-75 {7.1-7.6, 50.9-55.3}
	Washer based bolt	89-95 {9.1-9.6, 65.7-70.0}



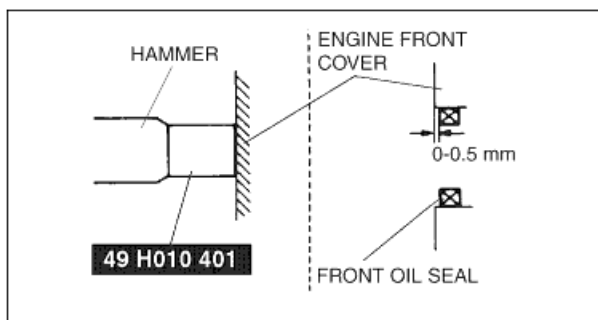
AME2224E07S

Front Oil Seal Aassembly Note

1. Apply clean engine oil to the oil seal.
2. Push the oil seal slightly in by hand.
3. Compress the oil seal using the **SST** and a hammer.



AME2224E331



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Engine Front Cover Aassembly Note

1. Apply silicone sealant to the engine front cover as shown.

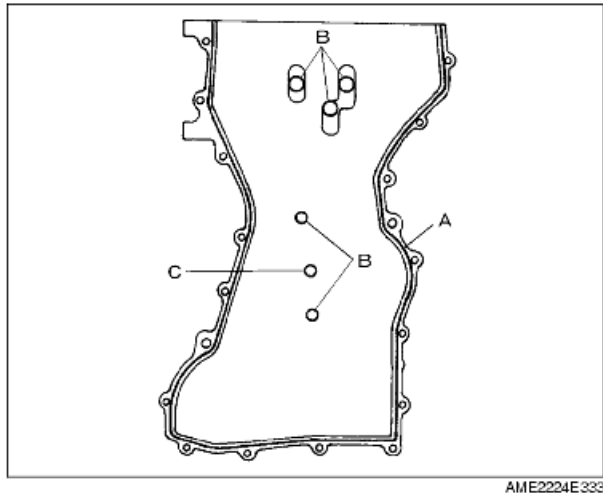
Caution

- Install the cylinder head cover within 10 minutes of applying the silicone sealant.
- Silicone sealant is not need in area C as indicated below due to an existing. (L3 (with variable valve timing mechanism))

Thickness

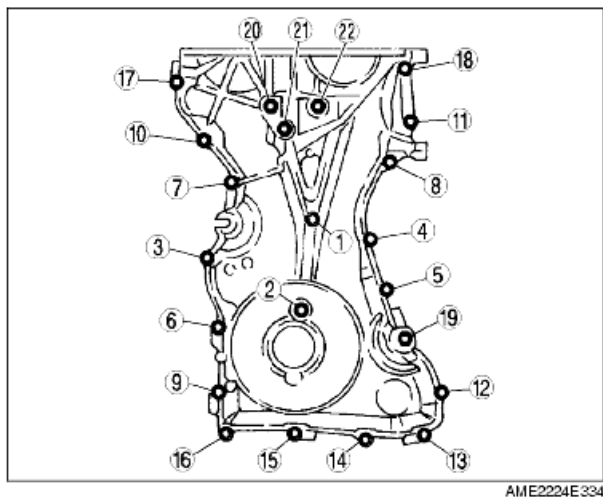
A: 2.0-3.0 mm {0.079-0.118 in}

B: 1.5-2.5 mm {0.059-0.098 in}



2. Install the cylinder head cover bolts in the order as shown.

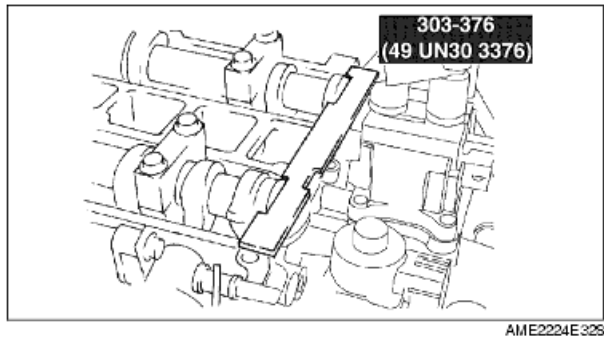
Bolt No.	Tightening torque N·m {kgf·m, ft·lbf}
1-18	8.0-11.5 N·m {81.6-117.2 kgf·cm, 70.9-101.7 in·lbf}
19-22	40-55 {4.1-5.6, 29.7-40.5}

**Crankshaft Pulley Lock Bolt Assembly Note**

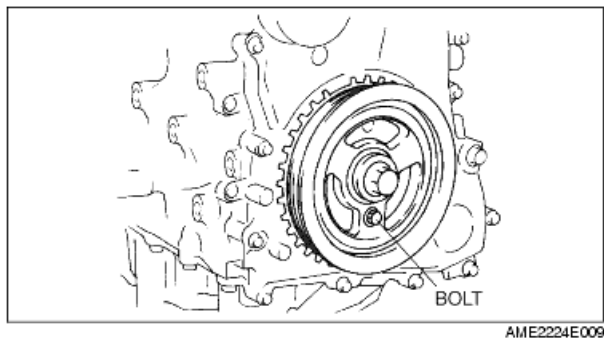
1. Install the **SST** to the camshaft as shown.

Europe

Except Europe

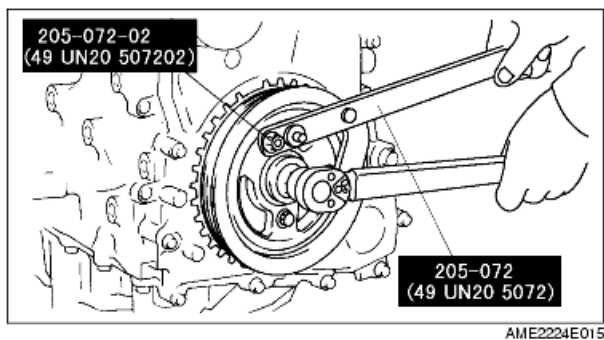


2. Install the M6 × 1.0 bolt in by hand.



3. Turn the crankshaft clockwise so that the crankshaft is in the No.1 cylinder TDC position.

4. Hold the crankshaft pulley using the **SST**.



5. Tighten the crankshaft pulley lock bolt in the following two steps.

- (1) Tighten to **96-104 N·m {9.8-10.6 kgf·m, 70.9-76.7 ft·lbf}**
- (2) Tighten **87°-93°**.

6. Remove the M6 × 1.0 bolt.

7. Remove the **SST** from the camshaft.

8. Remove the **SST** from the block lower blind plug.

9. Rotate the crankshaft clockwise two turns until the TDC position.

- If not aligned, loosen the crankshaft pulley lock bolt and repeat from Step 1.

10. Install the cylinder block lower blind plug.

Tightening torque: 20 N·m {2.0 kgf·m, 14.8 ft·lbf}

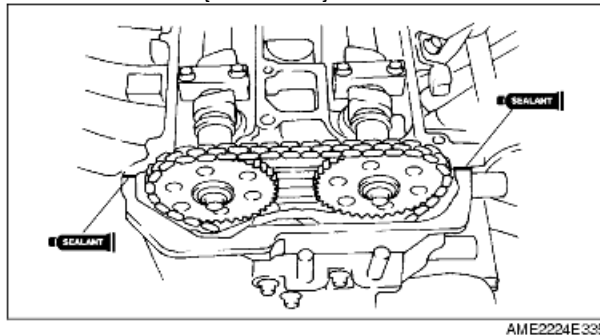
Cylinder Head Cover Assembly Note

1. Apply silicone sealant to the mating faces as shown.

Caution

- Install the cylinder head cover within 10 minutes of applying the silicone sealant.

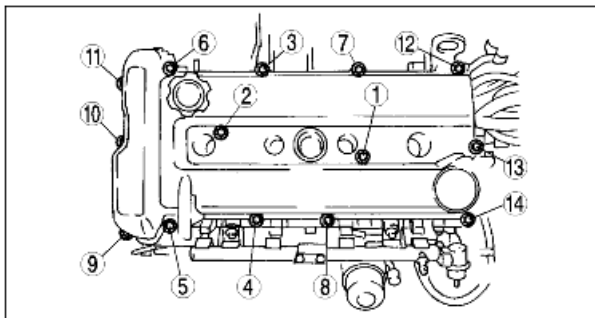
Dot diameter: 4.0-6.0 mm {0.16-0.23 in}



AME2224E335

2. Install the cylinder head cover with a new gasket.
3. Tighten the bolts in the order shown.

Tightening torque: 8.0 -12 N·m {81.6-122.3 kgf·cm, 70.9-106.2 in·lbf}



AME2224E336